



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3638-1

Job Sheet 170251



Part No: D3638-1

Job Qty: 4 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/12/18

Job Tracking No:

Due Date: 1/18/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B IPP rev A 07.09.11 new issue EC IPP Rev:B 08-01-10 ECN 1050 rev.b as per dwg DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		1/17/18	0.00	0.00	Start Up Machining-2		DAS
100	Hardinge	4 pcs		1/18/18	0.00	0.43	Hardinge		23
110	QC	4 pcs		1/18/18	0.00	0.00	QC2 Machining-2		9-89
120	QC	4 pcs		1/18/18	0.00	0.00	QC8 Machining-2		
130	Packaging	4 pcs		1/18/18	0.00	0.00	Packaging3-1	S/O 45	18-1+13
140	QC21-SA	4 Ea		1/18/18	0.00	0.00	QC21		JAN 17 2018

Part Op
Descriptions: 100 - Machine as per folio FA704

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M303R1.000	0	11	0	0

Part Specifications

Specifications could not be found.

Plex 1/12/18 10:10 AM dart.poulin.mario

CUSTOM. For S/O 2505
MUST BE MADE AT REV. A
Requested By Customer.

18-01-12

DART
AEROSPACE
S031911

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Bushing

PART NO: D3638 – 1
Original Serial #: S031911

Revision:

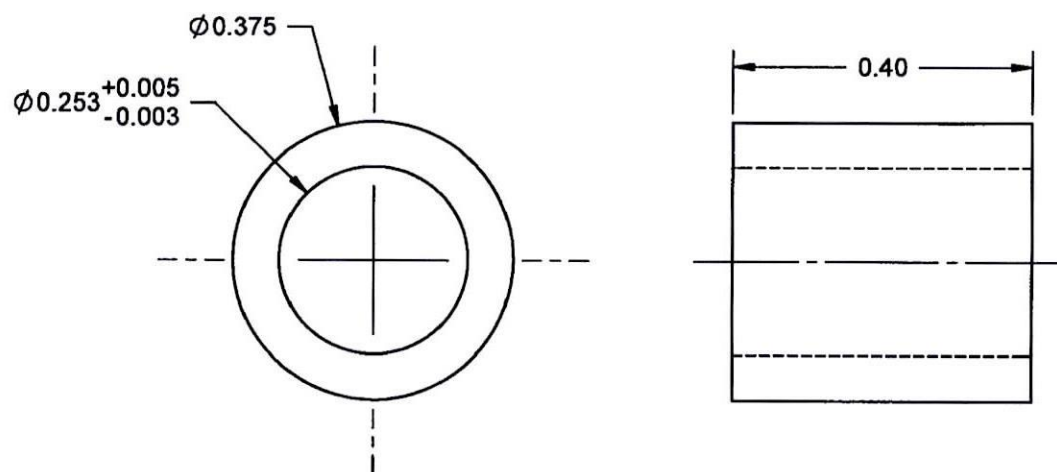
Operation: Start up Operation 01/13/18
Change No:

Job No: 170251

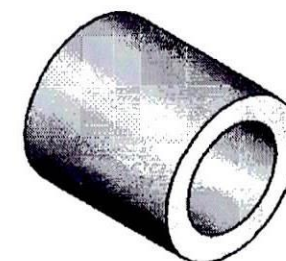
RELEASED
07.09.07

UNDER REVIEW

LE 07.10.16
OK TO SHIP



D3638-1 BUSHING
(REPLACES GENEVA P/N G10608-2)



NOTES:

- 1) MATERIAL: AISI 303 ROUND BAR (REF DART SPEC M303R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01lbs

A	NEW ISSUE; REPLACES GENEVA G10608-2		LE	07.07.27
REV.	DESCRIPTION		BY	DATE
DESIGN	TS	DART AEROSPACE USA, INC. PORT HADLOCK, WA		
DRAWN	LE			
CHECKED	GP	DRAWING NO.	REV. A	
MFG. APPR.	B	D3638	SHEET 1 OF 1	
APPROVED	MD	TITLE	SCALE	
DE APPR.	TH	BUSHING	4:1	
DATE	07.07.27		COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D3638-1 Revision: Bushing														
140	QC21-SA	S031911	170251	4 Ea	0	S031911	ST045		Stock	1/13/2018	Issue Container			
Operation Totals:		1		4	0									
Part Totals:		1		4	0									
Part Number: M303R0.500 Revision: 303 Round Bar 0.500"														
100	Receive Ft	S031909	170251	0 ft	0		Start Up Machining-2		Stock	1/13/2018	Issue Container			
		S031910	170251	0 ft	0		MAT021		Stock	1/13/2018	Issue Container			
Operation Totals:		2		0	0									
Part Totals:		2		0	0									
Totals:		3		4	0									

Plex 1/18/2018 8:53 AM Dart.Poulin.Mario